



Embellishing Polyester Performance Fabrics

SUBLIMATION

Procedure

- Calibrate equipment: make sure machines settings, start up as suggested and press do not exceed temperatures recommended above.
- The template board attached to the table is clean and free of marks.
- Garment is inserted properly.
- Pads (02) must be exactly art size to be transferred and place underneath area to be transferred.
- No additional paper on top of garments or cushion underneath are added to the process.
- Proceed transferring & removal of printed paper immediately.

Double Dry® Interlock Jersey Products

	Temperature	Dwell Time	Pressure	Pads
Suggested Settings	385F	20s - 25s	30lbs/psi	02 No max
Do Not Exceed	400F	30s	60lbs/psi	

*** No Max -- are the thermal pads

Disclaimers

- Sublimation results will depend mainly on: quality of printed-paper used, temperature (heat), pressure, dwell time, humidity and other environmental conditions.
- Improper machine set up will result on garment damage such as: fabric scorching & undesirable effects such as ghosting, among others.
- Due to manufacturing companies of all nationalities on the market, equipment & calibrations are subject to variances, being virtually impossible to provide exactly settings.
- Settings above recommended based on trials in observance of our fabric weights & other specifics characteristics